

## Environmental Policy

BioteCH<sub>4</sub> owns and operates Anaerobic Digestion (AD) sites across the UK. We also provide biological support, waste brokerage, emergency response and feedstock supply to other operations within the industry.

We are a one-stop shop for recycling of a huge variety of food waste products and our experienced team can assist in reducing costs, achieve full food waste management from production to certification of disposal including logistics, reduce waste tonnage, increase value and profitability, and integrate compliant working environments.

With our sustainable outlook and a drive to innovate, just being carbon neutral isn't enough. So, we're turning outputs of AD into practical green products, including:

- Electricity
- Heat
- Soil conditioner for local farmers, reducing the need for inorganic fertilisers, as whole digestate.

We employ a wet, mesophilic, two stage digestion process involving a hydrolysis stage and a methanogenic stage to produce the green products detailed above.

We will prevent pollution, reduce waste and minimise the consumption of resources where possible.

As part of our responsibilities to the environment, we will develop:

- Processes for measuring our operation.
- Understand the results.
- Control any variation in the results so that we can then quantify our improvements.

BioteCH<sub>4</sub> are committed to providing relevant training for all our employees so we can meet the expectations of this policy, and training managers in the appropriate use of our Integrated Management System.

### Our Commitment

- Compliance with all relevant legislation and regulations
- Meet the requirements and expectations of our customers.
- Establishing objectives annually which will be measured and revised to ensure continual improvement.



Neil Hunter  
**Chief Executive Officer**

01/09/2023

Date